

FORM PTO-1390 (Modified)
(REV 10-95)

U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

ATTORNEY'S DOCKET NUMBER

P-5701

U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR

09/485,026

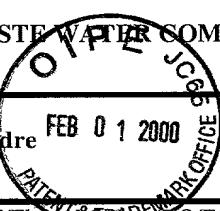
INTERNATIONAL APPLICATION NO.
PCT/FR98/01647INTERNATIONAL FILING DATE
July 24, 1998PRIORITY DATE CLAIMED
August 1, 1997

TITLE OF INVENTION

METHOD AND DEVICE FOR PURIFYING WASTE WATER COMPRISING AN ADDITIONAL SLUDGE TREATMENT BY OZONATION

APPLICANT(S) FOR DO/EO/US

THIEBLIN, Eric, PUJOL, Roger and Haubry, Andre



Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. This is an express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).
4. A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. A copy of the International Application as filed (35 U.S.C. 371 (c) (2))
 - a. is transmitted herewith (required only if not transmitted by the International Bureau).
 - b. has been transmitted by the International Bureau.
 - c. is not required, as the application was filed in the United States Receiving Office (RO/US).
6. A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. A copy of the International Search Report (PCT/ISA/210).
8. Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371 (c)(3))
 - a. are transmitted herewith (required only if not transmitted by the International Bureau).
 - b. have been transmitted by the International Bureau.
 - c. have not been made; however, the time limit for making such amendments has NOT expired.
 - d. have not been made and will not be made.
9. A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
10. An oath or declaration of the inventor(s) (35 U.S.C. 371 (c)(4)).
11. A copy of the International Preliminary Examination Report (PCT/IPEA/409).
12. A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371 (c)(5)).

Items 13 to 18 below concern document(s) or information included:

13. An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
14. An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
15. A **FIRST** preliminary amendment.
A **SECOND** or **SUBSEQUENT** preliminary amendment.
16. A substitute specification.
17. A change of power of attorney and/or address letter.
18. Certificate of Mailing by Express Mail
19. Other items or information:

Verification of English Translation (1 pg.)**2 Sheets of Formal Drawings****Request Form PCT/RO/101****Return Receipt Postcard**

U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR
09/485026INTERNATIONAL APPLICATION NO.
PCT/FR98/01647ATTORNEY'S DUCET NUMBER
P-5701

20. The following fees are submitted:

BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5)) :

<input checked="" type="checkbox"/> Search Report has been prepared by the EPO or JPO	\$ 840.00
<input type="checkbox"/> International preliminary examination fee paid to USPTO (37 CFR 1.482)	\$720.00
<input type="checkbox"/> No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee paid to USPTO (37 CFR 1.445(a)(2))	\$790.00
<input type="checkbox"/> Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO	\$1,070.00
<input type="checkbox"/> International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4)	\$98.00

CALCULATIONS PTO USE ONLY**ENTER APPROPRIATE BASIC FEE AMOUNT =**

\$840.00

Surcharge of **\$130.00** for furnishing the oath or declaration later than 20 30 months from the earliest claimed priority date (37 CFR 1.492 (e)).

\$0.00

CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	
Total claims	14 - 20 =	0	x \$22.00	\$0.00
Independent claims	1 - 3 =	0	x \$80.00	\$0.00
Multiple Dependent Claims (check if applicable).			<input type="checkbox"/>	\$0.00

TOTAL OF ABOVE CALCULATIONS =

\$840.00

Reduction of 1/2 for filing by small entity, if applicable. Verified Small Entity Statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28) (check if applicable).

	<input type="checkbox"/>	\$0.00
SUBTOTAL =		\$840.00

Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492 (f)).	<input type="checkbox"/>	\$0.00
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TOTAL NATIONAL FEE =

\$840.00

Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31) (check if applicable).

	<input type="checkbox"/>	\$0.00
TOTAL FEES ENCLOSED =		\$840.00

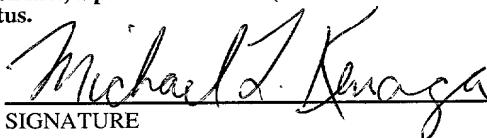
Amount to be:	\$
refunded	
charged	\$

- A check in the amount of _____ to cover the above fees is enclosed.
- Please charge my Deposit Account No. **18-2284** in the amount of **\$840.00** to cover the above fees. A duplicate copy of this sheet is enclosed.
- The Commissioner is hereby authorized to charge any fees which may be required, or credit any overpayment to Deposit Account No. **18-2284** A duplicate copy of this sheet is enclosed.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

Michael L. Kenaga
PIPER MARBURY RUDNICK & WOLFE
P.O. Box 64807
Chicago, Illinois, 60664-0807



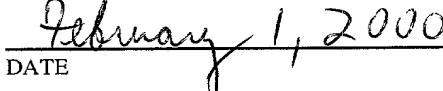
SIGNATURE

Michael L. Kenaga

NAME

34,639

REGISTRATION NUMBER



DATE

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420 Rec'd PCT/PTO 01 FEB 2000
P-5701

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of THIEBLIN et al.)
)
National Phase of PCT/FR98/01647)
)
Filed: Herewith)
)
Title: METHOD AND DEVICE FOR)
PURIFYING WASTE WATER)
COMPRISING AN ADDITIONAL)
SLUDGE TREATMENT BY)
OZONATION)

PRELIMINARY AMENDMENT

To: Honorable Commissioner of Patents and Trademarks
Washington, D.C. 20231

SIR:

Prior to examination, please amend the above-identified application as follows:

IN THE ABSTRACT:

Please cancel the abstract and insert the Abstract of the Disclosure as submitted in the appended sheet.

IN THE CLAIMS:

Please cancel claims 1-14 without prejudice and substitute therefor the following new claims 15-28:

CLAIMS

15. (new) Method of purifying waste water charged with organic materials, the method including a step in which the waste water remains in a biological treatment system, referred to as the main biological treatment system, in which said organic materials are degraded by micro-organisms to produce sludge, some of the sludge being subjected to ozonation combined with mechanical stirring before it is sent to the main biological treatment system, the sludge subjected to ozonation in this way being referred to as treated sludge, wherein during the mechanical stirring step sufficient mechanical energy is imparted to said treated sludge to attack the cell walls of the bacteria and other micro-organisms contained in the treated sludge, this mechanical energy being from 50 kJ/kg to 3 000 kJ/kg of dry material in the treated sludge, and wherein from 0.001 g to 0.2 g of ozone per gram of dry material in the treated sludge are consumed during the ozonation step.

16. (new) Method according to claim 1, wherein the pH of the treated sludge is always from 6 to 9.

17. (new) Method according to claim 1, wherein the treated sludge is mechanically stirred before its ozonation.

18. (new) Method according to claim 1, wherein the treated sludge is mechanically stirred after its ozonation.

19. (new) Method according to claim 1, wherein the mechanical stirring and the ozonation of the treated sludge take place in the same reaction enclosure.

20. (new) Method according to claim 1, wherein a particular flowrate of treated sludge, referred to as the first flowrate, is taken from the outlet of an ozonation reactor in which the treated sludge is subjected to ozonation, this first flowrate is then subjected to mechanical stirring, and said

first flowrate is then sent to the ozonation reactor with a particular additional flowrate of sludge from the main biological reactor, referred to as the second flowrate, the second flowrate being lower than the first flowrate.

21. (new) Method according to claim 1, wherein the treated sludge is subjected to aerobic or anaerobic digestion in addition to ozonation and mechanical stirring.

22. (new) Method according to claim 7, wherein the aerobic or anaerobic digestion takes place after ozonation and mechanical stirring.

23. (new) Method according to claim 7, wherein a particular flowrate of the treated sludge is taken from the outlet of a digester in which the treated sludge undergoes the aerobic or anaerobic digestion and this flowrate of treated sludge is then subjected to mechanical stirring and ozonation before it is sent to the digester with a particular additional flowrate of sludge from the main biological reactor.

24. (new) Method according to claim 7, wherein the main biological treatment system is sent only some of the treated sludge that has been subjected to aerobic or anaerobic digestion and further treated sludge leaving the digester is evacuated.

25. (new) Method according to claim 1, wherein the ozonation step is implemented in a ozonation reactor which includes at least one vent from which exits a gaseous effluent including at least ozone and oxygen, the method further including a step of collecting this gaseous effluent and re-using said gaseous effluent to treat the waste water or other liquid resulting from the treatment of the waste water.

26. (new) Method according to claim 11, wherein the ozone contained in the gaseous effluent collected from the outlet of the vent is destroyed before said gaseous effluent is re-used.

27. (new) Method according to claim 1, wherein the treated sludge is subjected to ozonation in a pressurized ozonation reactor.

28. (new) Method according to claim 1, wherein the waste water is subjected to a clarification step after passing through the main biological treatment system and in which at least the sludge to be treated by ozonation and mechanical stirring is separated from said waste water.

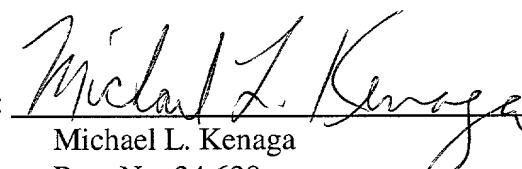
REMARKS

Entry of the above amendment is respectfully requested.

The new claims 15-28 are substantially similar to claims 1-14 set out in the annex to the International Preliminary Examination Report, with the exception that the new claims have been amended to omit multiple dependent claims and to otherwise conform to U.S. practice.

Respectfully submitted,
PIPER MARBURY RUDNICK & WOLFE

By:


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Reg. No. 34,639

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CERTIFICATE OF MAILING

I hereby certify that this PRELIMINARY AMENDMENT, along with the papers referenced therein are being deposited with the United States Postal Service as "Express Mail Post Office to Addressee" service, Express Mail Label No. EL178947024US, under 37 CFR 1.10 in an envelope addressed to: Assistant Commissioner for Patents; Washington, D.C. 20231, on the date below.

Stephanie Warner-Wallace

Stephanie Warner-Wallace

2/1/00

Date

ABSTRACT OF THE DISCLOSURE

Method for purifying waste water, whereby the waste water is subjected to a biological treatment producing sludge, part of this sludge being recycled towards the biological treatment while being subjected to ozonation combined with mechanical stirring. A mechanical stirring energy is brought in to attack the walls of the microorganisms.

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423 Rec'd PCT/PTO 01 FEB 2000

I, John Richard Flood-Paddock, verify that the document attached as Exhibit A is a true and correct English-language translation of the text of International patent Application No. PCT/FR98/01647 attached as Exhibit B. I have been warned that wilful false statements and the like are punishable by fine or imprisonment, or both (18 U.S.C. § 1001) and may jeopardize the validity of the application or any patent issuing thereon. All statements herein made of my own knowledge are true and all statements made on information and belief are believed by me to be true



John Richard Flood-Paddock

Dated this 17th day of January 2000

Method and system for purifying waste water comprising an additional sludge treatment by ozonation.

The present invention relates to methods and systems for purifying waste water which include additional sludge treatment by ozonation to reduce significantly the quantities of sludge produced by a biological treatment system, in particular to reduce the cost of treating the sludge resulting from new regulations.

One advantage of said invention is to improve settling of the sludge after treatment.

The invention relates more particularly to a method of purifying waste water charged with organic materials, the method including a step in which the waste water remains in a biological treatment system, referred to as the main biological treatment system (consisting of one or more reactors such as aeration pools, bacteria beds, anaerobic digesters, clarifiers, etc. for biological treatment, possibly in conjunction with physical-chemical treatment), in which said organic materials are degraded by micro-organisms to produce sludge, some of the sludge being subjected to ozonation combined with mechanical stirring before it is sent to the main biological treatment system, the sludge subjected to ozonation in this way being referred to as "treated sludge".

Document EP-A-0 645 347 describes a method of the above kind in which ozonation takes place after acidifying the treated sludge to a pH less than 5, mechanical stirring being employed either during the acidification process to mix the treated sludge with an acidification reactant or by spraying some of the treated sludge into the ozonation reactor by means of a pump.

The method described in the above document has the drawbacks of requiring relatively large quantities of ozone and interfering with the operation of the main biological treatment system because of the acidification of the treated sludge.

One particular object of the present invention is to

alleviate these drawbacks.

To this end, the invention proposes a method which is essentially characterized in that during the mechanical stirring step sufficient mechanical energy is imparted to said treated sludge to attack the walls of the micro-organisms contained in the treated sludge.

This improves the efficiency of the ozonation treatment compared to the process described in the document mentioned above because the mechanical stirring energy imparted to the treated sludge is sufficient to weaken the floc and the cell walls of the micro-organisms contained in said treated sludge to enable the ozone to attack the micro-organisms more efficiently. The floc is destroyed by attacking the exopolymers which account for the cohesion of said floc and this causes various bacteria and protozoa to burst.

Quantities of ozone significantly smaller than used in the method described in the document mentioned above can therefore be used.

Moreover, correct operation of the main biological treatment system is not interfered with because it is not necessary to acidify the treated sludge.

Furthermore, the efficiency of the ozonation process is further improved because the treated sludge does not have to be acidified.

Finally, recirculating the sludge to the main biological treatment system absorbs additional pollution generated when the cell walls of the micro-organisms are destroyed (increased chemical oxygen demand [COD], biochemical oxygen demand [BOD] and dissolved organic carbon), the final result being that the volume and mass of the sludge are greatly reduced, the indices of the sludge (in particular the Mohlmann index) are significantly improved and possible biological disorders (in particular "bulking" due to filamentary bacteria) are minimized.

One or more of the following features can be used in preferred embodiments of the invention:

- the pH of the treated sludge is always from 6 to 9;
- the treated sludge is mechanically stirred before its

ozonation;

- the treated sludge is mechanically stirred after its ozonation;

5 - the mechanical stirring and the ozonation of the treated sludge take place in the same reaction enclosure;

10 - a particular flowrate of treated sludge, referred to as the first flowrate, is taken from the outlet of a treated sludge ozonation reactor, this first flowrate then being subjected to mechanical stirring, said first flowrate being then sent to the ozonation reactor with a particular additional flowrate of sludge from the main biological reactor, referred to as the second flowrate, the second flowrate being lower than the first flowrate;

15 - the treated sludge is subjected to aerobic or anaerobic digestion in addition to ozonation and mechanical stirring;

- the aerobic or anaerobic digestion takes place after ozonation and mechanical stirring;

20 - a particular flowrate of the treated sludge is taken from the outlet of a digester in which the treated sludge undergoes the aerobic or anaerobic digestion, this flowrate of treated sludge then being subjected to mechanical stirring and ozonation before it is sent to the digester with a particular additional flowrate of sludge from the main biological reactor;

25 - the main biological treatment system is sent only some of the treated sludge that has been subjected to aerobic or anaerobic digestion and further treated sludge leaving the digester is evacuated;

30 - the ozonation step is implemented in an ozonation reactor which includes at least one vent from which exits a gaseous effluent including at least ozone and oxygen, the method further including a step of collecting this gaseous effluent and re-using said gaseous effluent to treat the waste water or other liquid resulting from the treatment of the waste water;

35 - the ozone contained in the gaseous effluent collected from the outlet of the vent is destroyed thermally or

catalytically before said gaseous effluent is re-used;

- the mechanical stirring energy is from 10 kJ to 20 000 kJ per kg of dry material of the treated sludge;

- the mechanical stirring energy is from 50 kJ to 3 000 kJ per kg of dry material of the treated sludge.

The invention also provides a system for implementing a method as defined hereinabove, the system including a pressurized ozonation reactor in which the treated sludge is subjected to ozonation.

Other features and advantages of the invention will become apparent in the course of the following description of several embodiments of the invention given by way of non-limiting example and with reference to the accompanying drawings.

In the drawings:

- figure 1 is a diagrammatic view of an installation for treating waste water using one embodiment of a method in accordance with the invention,

- figures 2 to 4 are diagrams showing in more detail the content of the box 9 in figure 1,

- figures 5 to 8 are diagrammatic views showing in more detail the content of the box 10 from figures 2 to 4, in which ozonation and mechanical stirring of the treated sludge are combined, and

- figure 9 is a view similar to figure 1 for a different embodiment of the invention.

In the various figures, the same reference symbols designate identical or similar elements.

Figure 1 is a highly diagrammatic representation of a station 1 for purifying waste water, the station including:

- an inlet 2 for waste water charged with organic material,

- one or more biological treatment reactors, for example an aeration pool 3 in which said organic materials are degraded by micro-organisms to produce sludge, the aeration pool 3 possibly being associated with or replaced by one or more other biological treatment systems such as fixed culture reactors, anaerobic digesters, etc.,

- a clarifier 4, or any other solids-liquids separator system, which receives the waste water after it has passed through the aeration pool 3 and which separates the water and the sludge,

5 - a treated water outlet 5 which collects the water from the outlet of the clarifier 4,

- a sludge outlet 6 which collects the sludge from the outlet of the clarifier 4,

10 - a first recycling loop 7 which collects some of the sludge from the outlet 6 and recycles it to the inlet of the aeration pool 3, this first recycling loop 7 possibly being dispensed with (this loop can carry a flowrate representing from 50% to 300% of the nominal flowrate of the urban or industrial effluent treated by the purifying station, for example), and

15 20 - a second sludge degrading loop 8 which also collects some of the sludge from the outlet 6 and feeds it to the inlet of the aeration pool 3 via a sludge treatment system 9 in which said sludge is subjected to at least one combined treatment of ozonation and mechanical stirring.

As shown in figures 2 to 4, the sludge treatment system 9 can include:

- only an ozonation and mechanical stirring system 10 (figure 2), or

25 - an aerobic or anaerobic digester 11 downstream of an ozonation and mechanical stirring system 10 (figure 3), some of the sludge leaving the digester 11 possibly being evacuated rather than recycling all of the sludge to the inlet of the aeration pool 3, or

30 35 - an anaerobic digester 11 including a recirculation loop 12 (figure 4) into which an ozonation and mechanical stirring system 10 is integrated, the flowrate Q4 of sludge at the sludge outlet 6 being generally less than the flowrate Q3 of the sludge in the recycling loop 12 between the inlet and the outlet of the digester 11 (as in the case of figure 3, some of the sludge leaving the digester 11 can be evacuated rather than recycling all of the sludge to the inlet of the aeration pool 3).

As shown in figure 5, the ozonation and mechanical stirring system 10 includes a mechanical stirrer 13 generally consisting of an enclosure 14 including one or more turbines 15, or possibly dynamic mixers, hydro-ejectors, kneaders or any other mechanical stirring system.

Note that ultrasound is regarded as a physical phenomenon (generation of acoustic waves) and therefore is not included in the category of "mechanical" phenomena in the context of the present invention, using moving systems.

The power of the mechanical stirring system is chosen so that the sludge treatment system 9 preferably dissipates a mechanical stirring energy from 10 kJ/kg to 2 000 kJ/kg of dry material of the treated sludge (typically 600 kJ/m³ to 3 600 kJ/m³ of treated sludge), which energy can be as high as 20 000 kJ/kg of dry material (typically 14 000 kJ/m³ of treated sludge). The preferred range of mechanical energy runs from 50 kJ/kg to 3 000 kJ/kg of dry material.

Also, the ozonation and mechanical stirring system 10 includes an ozonation reactor 16 which generally consists in a closed enclosure 17 which receives the sludge to be treated and into which ozone from an ozoner 18 is injected via injection nozzles 19 (which can be replaced with porous diffusers, hydro-ejectors or the like), these nozzles being coupled to static or dynamic mixers if necessary.

The overall consumption of ozone is preferably from 0.001 g to 0.02 g of ozone per gram of dry material in the treated sludge passing through the sludge treatment system 9 (if the treated sludge were passed several times through the ozonation reactor 16, the above-mentioned ozone consumption would be the total consumption for all passes of the sludge through the ozonation reactor).

The enclosure 17 can be pressurized, if required, in which case it is the subject of appropriate structural design calculations.

Moreover, the enclosure 17 includes a vent 20 from which exits a gaseous effluent containing at least oxygen and ozone not consumed by treating the sludge. If necessary, the vent 20 can be connected to a system 21 for destroying the

ozone by heating it or by passing it over activated carbon, or said gaseous effluent can instead be re-used at any point of the purifying station. For example, it can be injected into the waste water at the inlet of the aeration pool 3 or brought into contact with any other liquid resulting from the treatment of the waste water (waste water at the outlet from the aeration pool or at the outlet from the clarifier, etc.).

The mechanical stirrer 13 and the ozonation reactor 16 are generally fed with sludge by a pump 22 which can if necessary contribute to the mechanical stirring of the sludge, in which case the pump 22 is advantageously a centrifugal pump.

In this case, the mechanical stirring energy imparted to the sludge by the stirrer 13 can if necessary be less than 10 kJ/kg of dry material in the treated sludge (600 kJ/m^3 of treated sludge), provided that the sum of this mechanical stirring energy plus the mechanical energy imparted to the sludge by the pump 22 is from 10 kJ/kg to 2 000 kJ/kg of dry material in the treated sludge (600 kJ/m^3 to $14\ 400 \text{ kJ/m}^3$ of treated sludge).

Of course, the mechanical stirrer 13 and the ozonation reactor 16 are not necessarily disposed as shown in figure 5; instead, as shown in figures 6 to 8:

- the ozonation reactor 16 could be upstream of the mechanical stirrer 13 (figure 6),

- the turbine 15 or other mechanical stirring system could be in the ozonation reactor 33 itself (figure 7), this reactor having characteristics similar to the ozonation reactor 16 previously described,

- the mechanical stirrer 13 could be installed on a recirculation loop 24 which takes a flowrate Q1 of sludge from the outlet of the ozonation reactor 16 and feeds that flowrate Q1 back to the inlet of said reactor, the flowrate Q2 of sludge taken from the sludge outlet 6 and joining the flowrate Q1 at the inlet of the ozonation reactor generally being less than the flowrate Q1 and the recirculation loop 24 generally being provided with a pump 25 which can if necessary contribute to the mechanical stirring of the

sludge, as previously described for the pump 22.

Finally, as shown in figure 9, the sludge treatment system 9, along with all its variants previously described, could take sludge from the aeration pool 3 and return the treated sludge to the same aeration pool.

More generally, the sludge treatment system 9 could take sludge to be treated from anywhere in the purifying station after at least one biological treatment of the waste water and return at least some of the treated sludge to that biological treatment.

Finally, note that the treated sludge is not subjected to acidification at any time, the pH of the sludge always remaining greater than 5, and preferably from 6 to 9, so that re-injecting the sludge into the biological treatment stage of the purification station does not interfere with said biological treatment.

CLAIMS

1. Method of purifying waste water charged with organic materials, the method including a step in which the waste water remains in a biological treatment system (3), referred to as the main biological treatment system, in which said organic materials are degraded by micro-organisms to produce sludge, some of the sludge being subjected to ozonation combined with mechanical stirring before it is sent to the main biological treatment system (3), the sludge subjected to ozonation in this way being referred to as "treated sludge", characterized in that during the mechanical stirring step sufficient mechanical energy is imparted to said treated sludge to attack the cell walls of the bacteria and other micro-organisms contained in the treated sludge, this mechanical energy being from 50 kJ/kg to 3 000 kJ/kg of dry material in the treated sludge, and in that from 0.001 g to 0.2 g of ozone per gram of dry material in the treated sludge are consumed during the ozonation step.

2. Method according to claim 1, wherein the pH of the treated sludge is always from 6 to 9.

3. Method according to claim 1 or claim 2, wherein the treated sludge is mechanically stirred before its ozonation.

4. Method according to claim 1 or claim 2, wherein the treated sludge is mechanically stirred after its ozonation.

5. Method according to claim 1 or claim 2, wherein the mechanical stirring and the ozonation of the treated sludge take place in the same reaction enclosure (23).

6. Method according to claim 1 or claim 2, wherein a particular flowrate (Q1) of treated sludge, referred to as the first flowrate, is taken from the outlet of an ozonation reactor (16, 23) in which the treated sludge is subjected to ozonation, this first flowrate is then subjected to mechanical

stirring, and said first flowrate is then sent to the ozonation reactor (16, 23) with a particular additional flowrate (Q_2) of sludge from the main biological reactor, referred to as the second flowrate, the second flowrate (Q_2) being lower than the first flowrate (Q_1).
5

7. Method according to any preceding claim, wherein the treated sludge is subjected to aerobic or anaerobic digestion in addition to ozonation and mechanical stirring.

8. Method according to claim 7, wherein the aerobic or
10 anaerobic digestion takes place after ozonation and mechanical
stirring.

9. Method according to claim 7, wherein a particular flowrate (Q_3) of the treated sludge is taken from the outlet of a digester (11) in which the treated sludge undergoes the aerobic or anaerobic digestion and this flowrate of treated sludge is then subjected to mechanical stirring and ozonation before it is sent to the digester (11) with a particular additional flowrate (Q_4) of sludge from the main biological reactor.

20 10. Method according to any of claims 7 to 9, wherein the main biological treatment system (3) is sent only some of the treated sludge that has been subjected to aerobic or anaerobic digestion and further treated sludge leaving the digester is evacuated.

25 11. Method according to any preceding claim, wherein the
ozonation step is implemented in an ozonation reactor (16)
which includes at least one vent (20) from which exits a
gaseous effluent including at least ozone and oxygen, the
method further including a step of collecting this gaseous
30 effluent and re-using said gaseous effluent to treat the waste
water or other liquid resulting from the treatment of the waste
water.

12. Method according to claim 11, wherein the ozone contained in the gaseous effluent collected from the outlet of

the vent (20) is destroyed before said gaseous effluent is re-used.

13. Method according to any preceding claim, wherein the treated sludge is subjected to ozonation in a pressurized
5 ozonation reactor (16).

14. Method according to any preceding claim, wherein the waste water is subjected to a clarification step after passing through the main biological treatment system (3) and in which at least the sludge to be treated by ozonation and mechanical
10 stirring is separated from said waste water.

FIG.1.

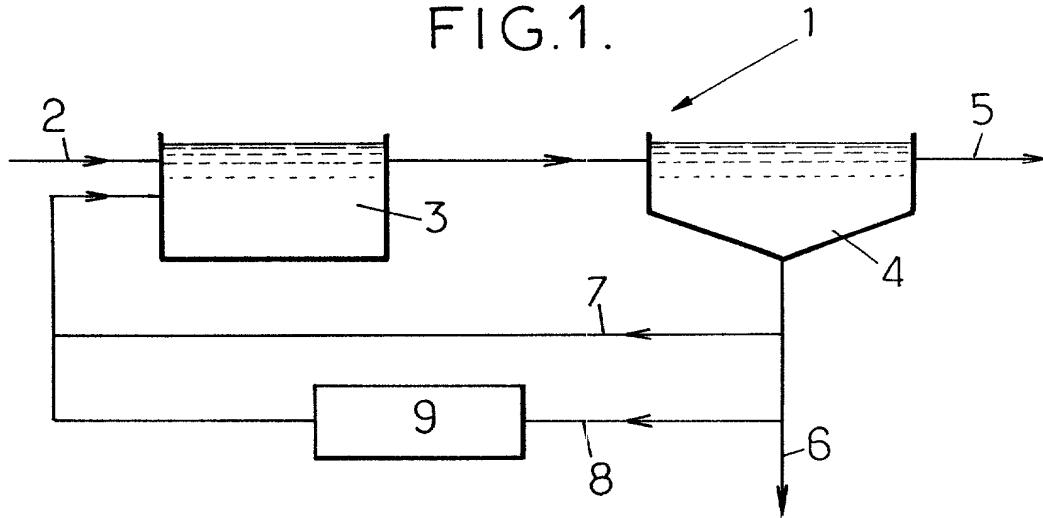


FIG.2.

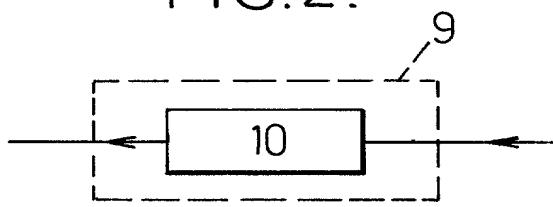


FIG.3.

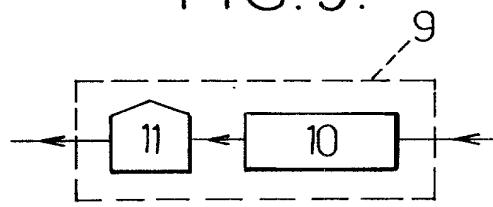


FIG.4.

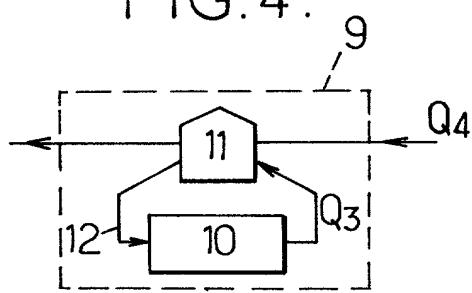


FIG.5.

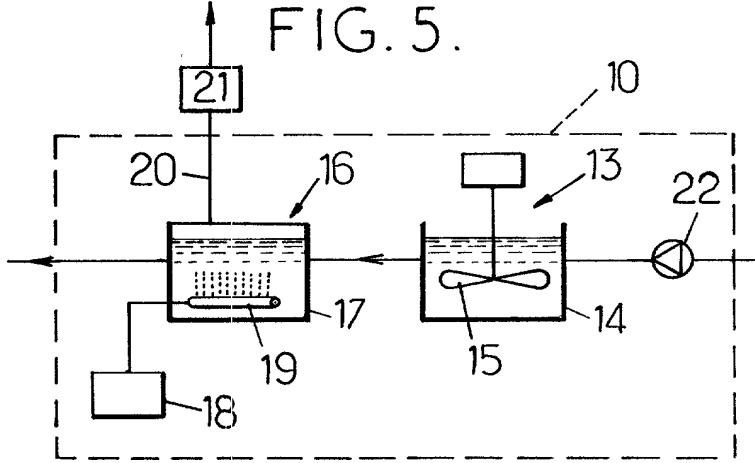


FIG.6.

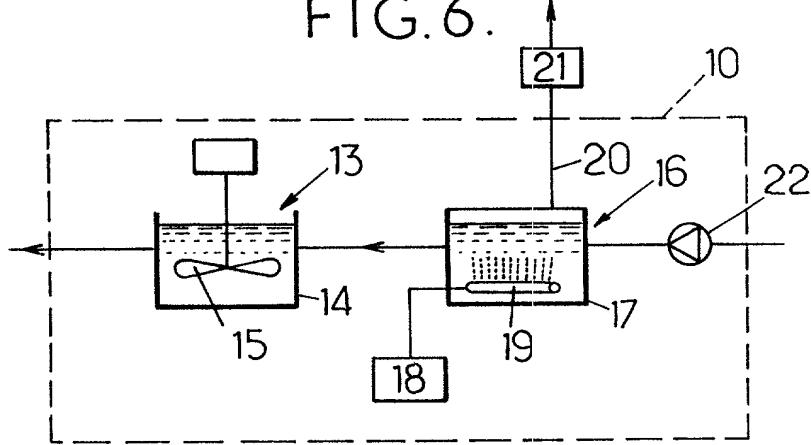


FIG.7.

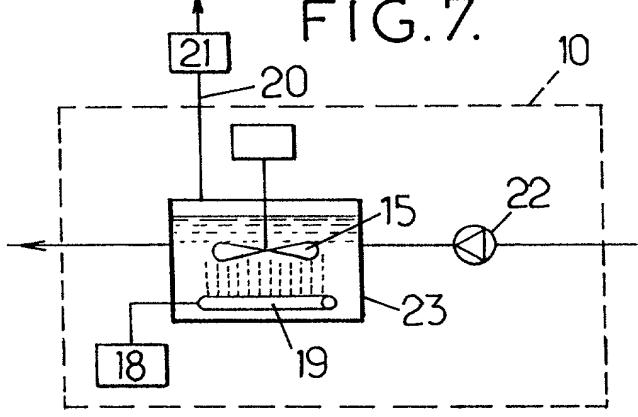


FIG.8.

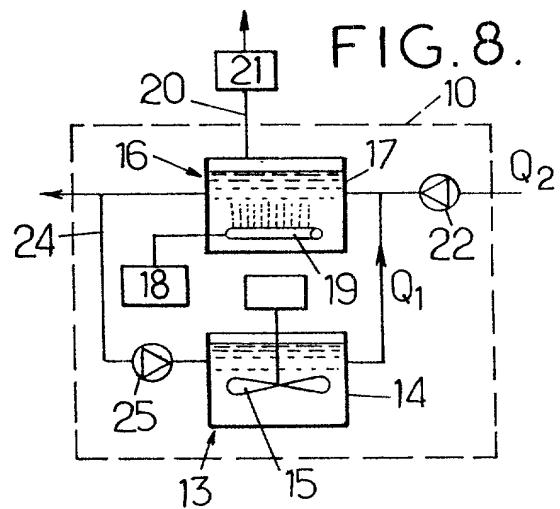
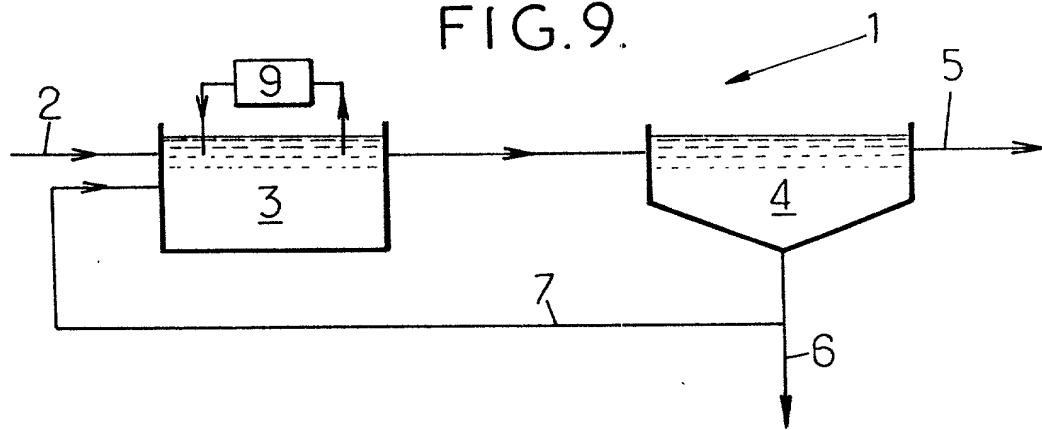


FIG.9.



Docket No. [Redacted]

Declaration and Power of Attorney For Patent Application

English Language Declaration

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled **Method and system for purifying waste water comprising an additional sludge treatment by ozonation.**

the specification of which

(check one)

is attached hereto.

was filed on _____ as United States Application No. or PCT International Application Number _____
and was amended on _____
(if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate or PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application(s)

Priority Not Claimed

97 09882 (Number)	FRANCE (Country)	01.08.1997 (Day/Month/Year Filed)	<input type="checkbox"/>
_____	_____	_____	<input type="checkbox"/>
_____ (Number)	_____ (Country)	_____ (Day/Month/Year Filed)	<input type="checkbox"/>

I hereby claim the benefit under 35 U.S.C. Section 119(e) of any United States provisional application(s) listed below:

(Application Serial No.)

(Filing Date)

(Application Serial No.)

(Filing Date)

(Application Serial No.)

(Filing Date)

I hereby claim the benefit under 35 U. S. C. Section 120 of any United States application(s), or Section 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. Section 112. I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, C. F. R., Section 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application:

PCT FR98/01647

24 July 1998

(Application Serial No.)

(Filing Date)

(Status)
(patented, pending, abandoned)

(Application Serial No.)

(Filing Date)

(Status)
(patented, pending, abandoned)

(Application Serial No.)

(Filing Date)

(Status)
(patented, pending, abandoned)

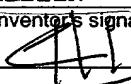
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

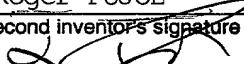
POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (*list name and registration number*)

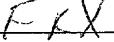
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Full name of sixth inventor, if any	
Sixth inventor's signature	Date
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Citizenship	
Post Office Address	